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CAUTION: Ensure forward harness is not twisted before attaching to three-point shackle.

Do not pinch harness between spacer and three-point shackle.

- (a) *Serials 1423 & subs:* Install bolts, spacers, washers, and nuts securing forward harness straps to parachute assembly three-point shackles. Install nuts on inboard side of shackles. Torque nuts to 95 - 105 in-lb (10.5 - 11.5 Nm).
- (b) Route parachute assembly retaining straps into upper slots of CAPS enclosure to facilitate installation.

CAUTION: Ensure retaining straps are not twisted during installation.

- (c) From baggage compartment, reach through access hole CB6 and route retaining straps up, through bottom enclosure slots.
- (d) Route retaining straps up, along parachute assembly, through buckle, over clasp, back through buckle, and cinch tight.

CAUTION: Do not overtighten straps to point of overshooting and misaligning hook and loop sewn to strap ends.

- (e) Using a large, blunt, flat bladed screwdriver, further tighten retaining straps by inserting screwdriver head into strap-end pocket and applying down force. Secure strap with hook and loop sewn to strap ends.

CAUTION: Ensure blast-shield sleeve, sheathing the aft harness, is tucked behind 10° bend in top of bracket before tightening bolts securing aft harness bracket to 222 bulkhead.

- (f) Position aft harness bracket to 222 bulkhead so 10° bend in top of bracket faces away from bulkhead and install bolts, washers, and nuts.
- (g) *Serials 1005 thru 1422:* Torque bolts to 330 - 370 in-lb (37.3 - 41.8 Nm).
- (h) *Serials 1423 & subs:* Torque bolts to 770 - 950 in-lb (84.7 - 104.5 Nm).
- (i) *Serials 1005 thru 1422:* Install CAPS Cover. ([Refer to 95-01-01](#))
- (j) Perform Inspection/Check - CAPS Activation Handle and Cable Assembly. ([Refer to 95-01-01](#))
- (k) *Serials 1423 & subs:* Install BH 222 upper access panel.
 - 1 Position and secure upper access panel to BH 222 with plastic inserts.
 - 2 Push pins into plastic inserts to engage fasteners.
- (l) Install CAPS Rocket Assembly. ([Refer to 95-01-01](#))

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